

TRANSFER PRESS

Asahi-Seiki Manufacturing Co., Ltd.

iTP-60W

深拉伸技术的结晶！

The result of deep drawing technology!



※ 这图片的主机罩子是可选的。
※ Machine cover shown in this picture is an option.

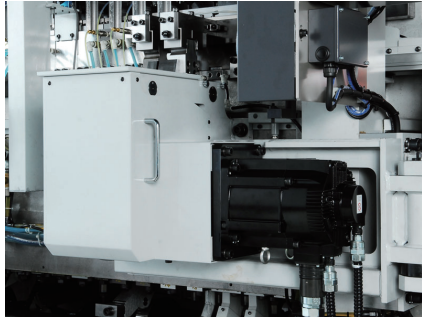
iTP-60W TRANSFER PRESS

为适应智能手机用锂离子电池壳加工、拥有发挥设备最高性能的大滑块行程※1、宽工作台面※2

Long ram stroke※1 and Wide bolster※2 which show the best performance for lithium-ion battery production of smart phone

※1 与敝公司原有设备相比增加50mm
Our conventional model +50mm

※2 与敝公司原有设备相比增加3工位
Our conventional model +3 stations



伺服横动加工装置
Servo crossmotion device



直动式垂直传递机构
Direct acting type vertical transfer

机械规格/Machine specification

额定能力/Rated capacity	(kN)	600	
推荐能力/Recommened working load	(kN)	420	
滑块行程/Ram Stroke	(mm)	230	
滑块停留角度/Ram lower dwell	(deg)	30	
闭合高度/Shut height	(mm)	565	
电源/Power supply	(V)	200	
主电机/Main motor		18.5kW, 4P	
机械速度/Strokes per minute	(min ⁻¹)	20 - 70	
机械尺寸/Dimension	高度/Height	(mm)	3841
	宽度/Width	(mm)	3540
	厚度/Depth	(mm)	1900
机械重量/Weight	(ton)	28	

模架规格实例/Example of die set specification

最大拉伸高度/Max. draw	(mm)	85
材料最大宽度/Max. width of material	(mm)	200
最大送料长度/Max. feeding length	(mm)	999.99
工位数/Number of stations		18
工位间隔/Center distance between stations	(mm)	83
最大落料直径/Max. blank dia	(mm)	φ105

标准附件/Standard accessories

- 变频电机/Inverter speed variator
- 气动离合器/Air clutch brake
- 下顶杆机构/Lower knockout mechanism
- 传递机构/Transfer mechanism
- 拉伸杆装置/Vertical transfer mechanism
- 自动给油装置/Automatic lubrication device
- 气阀装置/Air valve device
- 操作盘及控制箱/Operation box and control box
- 箱式油盘/Oil pan (Box type)
- 照明装置/Machine lamp
- 机械油回收装置/Execution for machine oil circulation
- 程控装置/Camless sequence control
- 气缸平衡装置/Air balancer device
- 传递滑板托台/Transfer slide stand
- 100V及200V的插座/Outlet for 100V&200V

特殊附件/Option

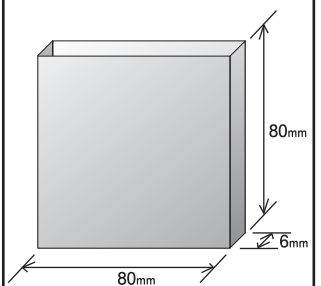
[基本组件/Basic package]

- 安全罩/Safety cover
- 追加气阀/Additional air valve
- 拉伸油润滑装置(泵式)/Oil lubrication device (Pomp type)
- 工件检测装置/Workpiece transfer detecting device
- 冲头凹模冷却装置/Punch&die cooling device
- 顶杆拉下装置(为1工位)/Releasing device (for #1 st)
- 顶杆拉下装置(为2工位)/Releasing device (for #2st)
- 摆动送料装置/Zig-Zag feeding device
- 废料排出检测装置/Scrap detecting device
- 防振垫/Vibration-proof mount
- 伺服横动加工装置/Servo cross motion device
- 吸入装置/Vacuum device
- 排出传送带/Ejecting conveyer
- 废料导向/Scrap guide

产品加工实例 Example of product

铝制方形电池壳
Aluminum prismatic battery case

每分:50个/分
50 pcs per min.



ホームページ <http://www.asahiseiki-mfg.co.jp>

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